HUSKIE TOOLS, INC.



Operating Instruction Manual PG-ND with Parts List

PG-ND Operating Instructions

- 1. Turn the release knob on the side of the gauge body to the hold position.
- 2. Remove the snap ring and drive out the pivot pin to remove the compression head.
- 3. Insert the attachment (#25) into the body head, and then attach the gauge head (#23 pre-assembled with #24) with the pivot pin as (shown in Figure 1).

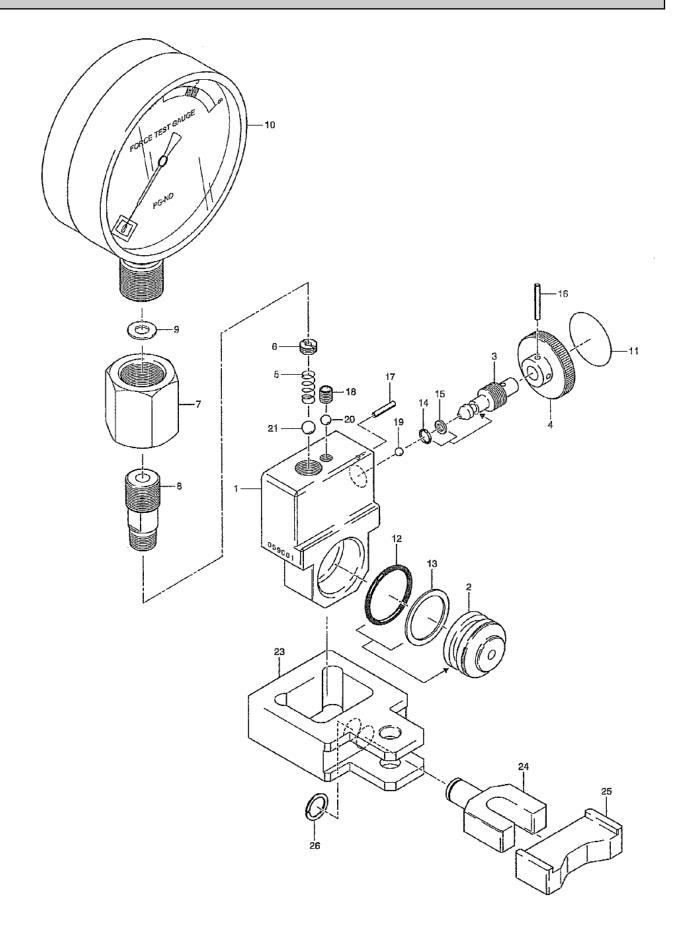




Figure 1

- 4. Position the gauge so the pistons are aligned and fully seated and centered in the holder. It is important that the gauge is centered in the holder to avoid damage caused by side loading (See figure 2).
- 5. Advance the ram on the compression tool until it contacts the gauge. Make sure that the gauge is still centered after contact. Then advance the tool under pressure until reaches the by-pass stage.
- 6. With the gauge in the hold position, the output reading will remain even after the tool pressure is released. Use caution when releasing the tool pressure as not to drop the gauge onto the floor or table top.
- 7. Turn the release knob back to the release position to relieve pressure in the gauge.

MODEL PG-ND DIAGRAM



MODEL PG-ND PARTS LIST

NO.	DESCRIPTION	CODE	QTY.
1	Cylinder	PGND-01	1
2	Ram	PGND-02	1
3	Release Screw	PG2-07	1
4	Release Knob	32-15	1
5	Spring (102)	HR-18	1
6	Screw (13)	PG2-04	1
7	Adapter	PG-02	1
8	Switch Plug	RA-69	1
9	Copper Gasket (3)	RF-04	1
10	Pressure Gauge	PG-01A	1
11	Label	PG2-08	1
12	P-24 O-Ring	85-17	1
13	P-24 Back-Up Ring (B.C.)	85-16	1
14	P-4 O-Ring (U570)	PG15-05	1
	P-4 Back-Up Ring (B.C.)	410-47	1
16	2.5 X 20 Drive Pin (AW)	32-13	1
17	2.5 X 14 Drive Pin (AW)	510-10	1
18	M6 X 6 Screw (F.P.)	40U-14	1
19	5/32" Ball	22-21	1
20	3/16" Ball	16-49	1
20	1/4" Ball	26-22	1
23	Attachment (1)	PGND-03	1
23	Attachment (2)	PGND-03 PGND-04	1
25	Attachment (3)	PGND-05	1
26	CE-12 Snap Ring	55-09	1
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NO.	DESCRIPTION	CODE	QTY.
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MODEL PG-ND WARRANTY

All Huskie REC-Series battery driven products carry a 5 year warranty, and the ECO-Series carry a 3 year warranty. The BP-70E, BP-70EI, and the BP-70MH batteries carry a 5 year warranty from the date stamped on the battery. The LED indicator on the BP-70-EI battery carries a 1 year warranty from purchase date. Hydraulic hammers carry a one year warranty and all other Huskie products carry a 5 year warranty. Huskie reserves the right to determine all warranty claims. Failure due to misuse, abuse or repairs attempted by anyone other than Huskie Tools, Inc., or an authorized service center render this warranty null and void. Our patented drop-out bypass cartridge can be re-calibrated or tested at no charge for the life of the tool. All factory repaired or reconditioned hydraulic tools carry a one year warranty on parts and labor.

REPAIR AND WARRANTY CLAIMS

All claims must be sent to Huskie for inspection and authorization. A Return Goods Authorization is required before shipping tools to Huskie. Secure the authorization by telephoning 1-800-860-6170 or writing to Huskie's main office with details of claim. Non-warranty repairs are handled using the same procedure. Repairs exceeding 50% of the cost of a new tool will be advised before repairs are made.

PLEASE RETAIN FOR YOUR RECORDS

MODEL PG-ND WARRANTY

How to get service under the terms of the limited warranty

<u>Return your product directly to Huskie Tools, Inc. as our representative network is not</u> <u>prepared to service the product under the terms of this warranty.</u>

- 1. Write, call or fax Huskie stating the tool's purchase date and problem. You will be given a RGA # to assure that your merchandise will be properly handled upon its receipt.
- 2. CAUTION: Make sure the product is packaged adequately so as to prevent damage or loss during transit. The shipment must be prepaid and we recommend that it be insured. A cover letter indicating the reason for the return should be included in order to facilitate repairs.

SEND THIS PORTION WITH ANY TOOL WHEN REQUESTING REPAIRS,

WARRANTY OR RECONDITIONING WORK.

PLEASE CALL OR FAX HUSKIE FOR AN RGA#

Customer Job No		
Address		
City	State	Zip
Tool Model		
Warranty Claim Repair Only		
Customer Name:		
Phone ()		
City	State	Zip
Serial No		
Estimate Required: Yes No		



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